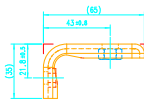
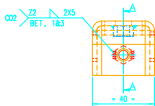


ISOMETRIC VIEW
SCALE 1:2

UNSPECIFIED TOLERANCES	TOLERANCES UNLESS OTHERWISE SPECIFIED
LINEAR	FRACTIONAL
0.1	0.1
0.2	0.2
0.3	0.3
0.4	0.4
0.5	0.5
0.6	0.6
0.7	0.7
0.8	0.8
0.9	0.9
1.0	1.0
1.2	1.2
1.5	1.5
2.0	2.0
2.5	2.5
3.0	3.0
4.0	4.0
5.0	5.0
6.0	6.0
8.0	8.0
10.0	10.0
12.0	12.0
15.0	15.0
20.0	20.0
25.0	25.0
30.0	30.0
40.0	40.0
50.0	50.0
60.0	60.0
80.0	80.0
100.0	100.0
120.0	120.0
150.0	150.0
200.0	200.0
250.0	250.0
300.0	300.0
400.0	400.0
500.0	500.0
600.0	600.0
800.0	800.0
1000.0	1000.0



DEVELOPMENT SIZE : 80X48X3mm

NOTE:-

1. THE IGES/IDEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
2. NON DIMENSIONAL PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.
3. ALL UNSPECIFIED OUTSIDE RADIUS SHOULD BE ONE METAL THICKNESS.
4. PART MUST BE FREE FROM FRACTURE, FLASH, SHARP EDGES & ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
5. PART MUST BE FREE FROM STRETCHING, SCORING MARKS & WRINKLES.
6. TOTAL WELD LENGTH : 20mm AS PER PS:608.

BILL OF MATERIAL :

S.NO.	PART NO.	PART NAME	MATERIAL	QTY	WEIGHT(Kg)	REMARKS
1.	007541859C1	MIDDLE FLOOR PANEL MTG BKT	SMITH 2-2mm THK, AS PER PS-50 0160	1	0.0980	NO SEPARATE DRAWING
2.	-----	WELD NUT M8	AS PER IS 8056 CLASS 8	1	-----	-----
3.	-----	WELD NUT M8	AS PER IS 8056 CLASS 8	1	-----	-----

<SC> : SIGNIFICANT CHARACTERISTICS ▽ : CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO 2768-T1/1998

STRENGTH

LINEAR

OVER

UNDER

0.1

0.2

0.3

0.4

0.5

0.6

0.7

0.8

0.9

1.0

1.2

1.5

2.0

2.5

3.0

4.0

5.0

6.0

8.0

10.0

12.0

15.0

20.0

25.0

30.0

40.0

50.0

60.0

80.0

100.0

120.0

150.0

200.0

250.0

300.0

400.0

500.0

600.0

800.0

1000.0

1200.0

1500.0

2000.0

2500.0

3000.0

4000.0

5000.0

6000.0

8000.0

10000.0

12000.0

15000.0

20000.0

25000.0

30000.0

40000.0

50000.0

60000.0

80000.0

100000.0

120000.0

150000.0

200000.0

250000.0

300000.0

400000.0

500000.0

600000.0

800000.0

1000000.0

1200000.0

1500000.0

2000000.0

2500000.0

3000000.0

4000000.0

5000000.0

6000000.0

8000000.0

10000000.0

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60000000000000.0

80000000000000.0

100000000000000.0

120000000000000.0

150000000000000.0

200000000000000.0

250000000000000.0

300000000000000.0

400000000000000.0

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600000000000000.0

800000000000000.0

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